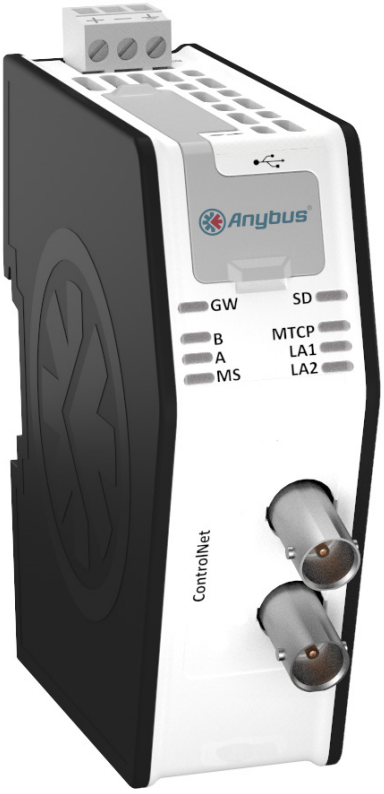
User Manual

Anybus® X-gateway Modbus-TCP ControlNet

Doc.Id. HMSI-168-40
Rev. 1.11



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Important User Information

This document is intended to provide a good understanding of the functionality offered by the Anybus X-gateway Modbus-TCP - ControlNet. The reader of this document is expected to be familiar with high level software design, and communication systems in general.

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ESD Note:	This product contains ESD (Electrostatic Discharge) sensitive parts that may be damaged if ESD control procedures are not followed. Static control precautions are required when handling the product. Failure to observe this may cause damage to the product.
Warning:	DO NOT USE SD CARD OR USB CONNECTOR WHILE CIRCUIT IS LIVE UNLESS THE AREA IS KNOWN TO BE FREE OF IGNITABLE CONCENTRATIONS OF FLAMMABLE GAS OR VAPORS.

NOTE
From X-gateways produced in September 2024 onwards, SD card functionality is no longer included.

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Rev 1.11
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Nov 2012 Doc Id HMSI-168-40

Table of Contents

Preface **About This Document 6**

Related Documents 6

Document History 6

Conventions & Terminology 7

Sales and Support 8

Chapter 1 **Getting Started 9**

Chapter 2 **Anybus X-gateway Modbus-TCP 10**

Introduction 10

Features 11

Configuring the ControlNet Network 11

ControlNet Electronic Data Sheet (EDS-file) 11

Functional Overview 12

Data Exchange 13

I/O Mapped Data 14

Parameter Data 14

Control/Status Word 14

Live List 15

Transaction Status List 16

Exception Code List 17

Chapter 3 **About the Anybus X-gateway Modbus-TCP 18**

External View 18

Mounting the X-gateway 19

DIN-rail Mounting 19

Wall Mounting 20

Status LEDs 21

ControlNet Connector 22

USB Connector 22

Modbus-TCP Connectors 22

Power Connector 23

Chapter 4 SD Card Functionality 24

General Advice and Guidelines 24

Starting Up 24

Easy Backup 25

Simple Configuration Copy 25

Easy Replacement 25

SD Card Synchronization Failure 26

Chapter 5 Modbus-TCP Functions 27

Chapter 6 Network Configuration 28

General Information 28

Introduction 29

Overview 30

Home 31

Configuration 32

Authentication 32

Modbus Client 33

Modbus Servers 34

ControlNet (Adapter Interface) 37

Tools 38

X-gateway Management 38

Backup and Restore 38

Mapping Overview 39

Mapping Overview Example 39

Transaction Monitor 41

Chapter 7 CIP Objects 42

General Information 42

Identity Object (01h) 43

Message Router (02h) 46

Assembly Object (04h) 47

Connection Manager (06h) 48

ControlNet Object (F0h) 49

ADI Object (A2h) 51

Appendix A Technical Specification 52

Protective Earth (PE) Requirements 52

Power Supply 52

Environmental Specification 52

Temperature 52

Relative Humidity 52

EMC (CE) Compliance 53

Appendix B Anybus IPconfig Tool 54

Appendix C Copyright Notices 55

P. About This Document

For more information, documentation etc., please visit the HMS website, www.anybus.com.

P.1 Related Documents

Document	Author
Modbus Application Protocol Specification V1.1B	Modbus Organization

P.2 Document History

Revision	Date	Author(s)	Chapter(s)	Description
1.00	2011-06-28	KaD	-	First official release
1.10	2012-11-21	KaD	2, 3, 5, 6, 7, B	Major update
1.11	2024-11-22	-	-	Added Note: SD card functionality is no longer included.

P.3 Conventions & Terminology

The following conventions are used throughout this manual:

- Numbered lists provide sequential steps
- Bulleted lists provide information, not procedural steps
- The terms 'Anybus', 'X-gateway' or 'module' refers to the Anybus X-gateway module
- Hexadecimal values are written in the format NNNNh, where NNNN is the hexadecimal value
- A byte always consists of 8 bits
- The terms 'master', 'scanner', 'client' and 'controller' will be used interchangeably to describe a controlling unit on the network
- The terms 'slave', 'adapter', 'server' and 'device' will be used interchangeably to describe units that are controlled by controlling units on the network

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1. Getting Started

The purpose of this chapter is to give a short description on how to install the X-gateway and get it up and running, transferring I/O data between the Modbus-TCP network and the ControlNet network.

Perform the following steps when installing the module:

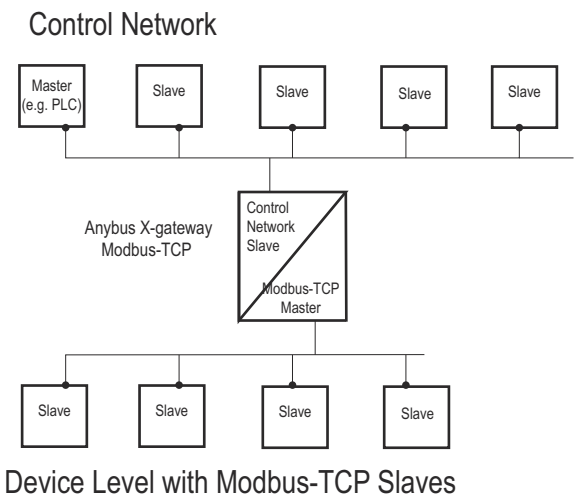
1. Mount the module. See "Mounting the X-gateway" on page 19 for details.
2. Connect the X-gateway to the Modbus-TCP network. See "External View" on page 18.
3. Connect the power cable and apply power.
4. Access the configuration web pages.
   - Connect a PC to the Modbus-TCP network (see "External View" on page 18) and open a web browser. Enter the IP address of the X-gateway and access the configuration web pages. If the IP address of the X-gateway is unknown, use the Anybus IPconfig tool to find it. See "Anybus IPconfig Tool" on page 54.
   - Configure the Modbus-TCP client. See "Modbus Client" on page 33.
   - Set up all Modbus servers and transactions using the configuration web pages. See "Modbus Servers" on page 34 and "Network Configuration" on page 28.
   - Configure the X-gateway adapter interface. See "ControlNet (Adapter Interface)" on page 37.
5. Download the appropriate EDS file from www.anybus.com. See "ControlNet Electronic Data Sheet (EDS-file)" on page 11.
6. Configure the ControlNet scanner. See "Configuring the ControlNet Network" on page 11.
7. Connect the X-gateway to the ControlNet (slave) network. See "External View" on page 18.

2. Anybus X-gateway Modbus-TCP

2.1 Introduction

The Anybus X-gateway Modbus-TCP is a series of network gateways, used to provide a seamless connection between a Modbus-TCP network and a controlling network. This particular product connects a Modbus-TCP network to a ControlNet network. The X-gateway enables the master of the ControlNet network to control the Modbus-TCP network. These X-gateways makes it possible to integrate Modbus-TCP devices into almost any other PLC system and their supported networks.

The X-gateway is based on patented Anybus technology, a proven industrial communication solution used all over the world by leading manufacturers of industrial automation products. Each module offers Modbus-TCP master connectivity to one of these industrial networks: EtherNet/IP, CC-Link, PROFINET, ControlNet, Modbus-TCP, Modbus RTU, EtherCAT, CANopen, DeviceNet and PROFIBUS DP-V1.



No proprietary configuration software is needed. All necessary configuration is made via the built-in web interface.

The ControlNet fieldbus adapter interface is configured with a standard device description file (GSD/EDS) and the standard engineering tool of the PLC. No programming is required.

The X-gateway transmits I/O data transparently between the two networks.

2.2 Features

Anybus X-gateways for Modbus-TCP act as intelligent links between two industrial networks. On the Modbus-TCP network, they function as clients (masters) while they function as adapters (slaves) on the ControlNet network. The implementation is based on the Anybus NP30 ASIC technology.

2.3 Configuring the ControlNet Network

The Anybus X-gateway Modbus-TCP is a ControlNet adapter (slave) on the ControlNet network. The general settings for the adapter interface are configured using the configuration web pages (see "ControlNet (Adapter Interface)" on page 37). All data transfers must be configured using the ControlNet configuration tool. Please note that the size of the I/O data that can be read from and written to the module is defined when configuring the X-gateway using the configuration web pages.

There are a number of different configuration tools for ControlNet available on the market. The choice of tool depends on the application and the ControlNet scanner of the network. An .EDS file for the adapter interface is available at 'www.anybus.com'.

An application note, describing how to configure an Anybus ControlNet slave interface with RS Networx, is available on the support pages for the Anybus X-gateway Modbus-TCP - ControlNet module at 'www.anybus.com'.

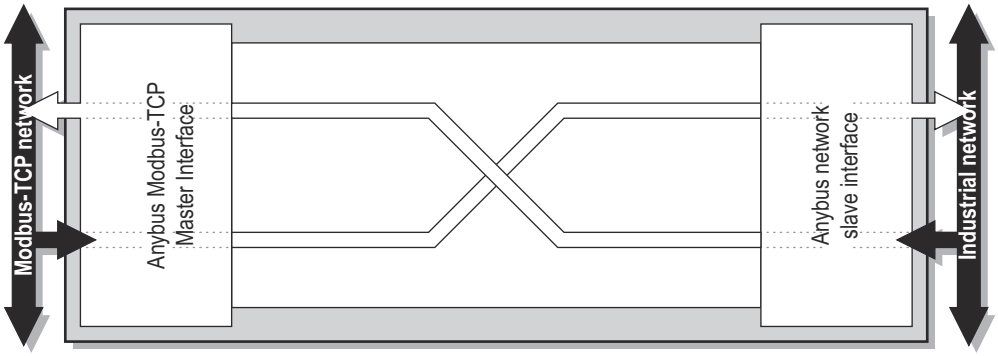
2.4 ControlNet Electronic Data Sheet (EDS-file)

Each device in a ControlNet network is associated with an Electronic Data Sheet (an EDS file), which describes the implementation of the product. This file is used by the network configuration tool during network configuration.

The latest version of the EDS file for the Anybus X-gateway ControlNet interface can be downloaded from the HMS website, 'www.anybus.com'.

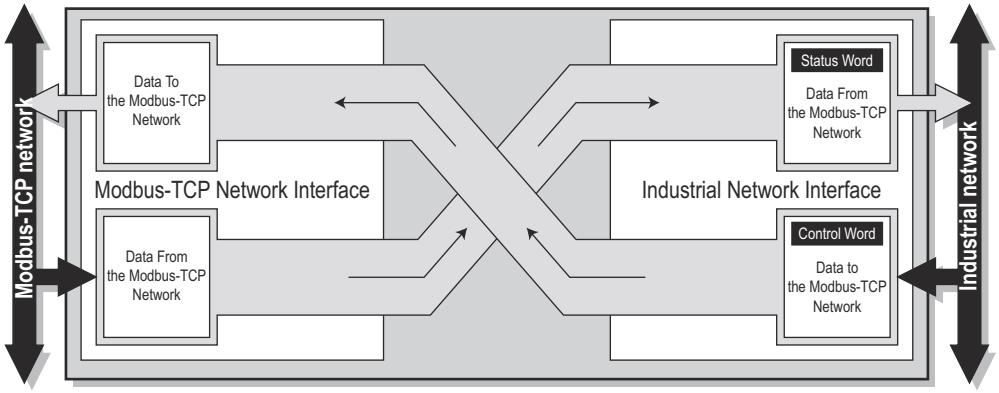
2.5 Functional Overview

Internally, the X-gateway consists of an intelligent gateway platform, an Anybus Modbus-TCP interface and an Anybus ControlNet (slave) interface. The Modbus-TCP interface and the Anybus ControlNet (slave) interface are interconnected through the intelligent gateway platform, which basically forwards data from one network to the other and vice versa as shown below. This design allows almost any other industrial network to be connected to a Modbus-TCP master on a separate Modbus-TCP network.



2.6 Data Exchange

Each of the two network interfaces exchanges data on its network through two buffers. The X-gateway forwards the data between these buffers as shown below. Note that this process is separated from the network data exchange. While the X-gateway ensures data consistency (where applicable), it does not feature any built-in mechanisms for synchronization between the Modbus-TCP network and the ControlNet network.



Each buffer holds a maximum of 256 bytes of data. The first two bytes in either direction can be dedicated for control/status information, and another eight bytes of data coming from the Modbus-TCP network can feature a live list. Please note that the actual number of bytes that can be exchanged is highly network dependent.

Through the dedicated control word, the scanner on the ControlNet network starts/stops the exchange of data on the Modbus-TCP network, and also resets the X-gateway if needed. The scanner on the ControlNet network can see the status of the Modbus-TCP network in the corresponding status word. The live list feature gives the scanner on the ControlNet network the opportunity to continuously see and monitor the status of each individual transaction on the Modbus-TCP network.

Two additional lists, transaction status and exception codes, retrievable from the module by the scanner on the ControlNet network, provides detailed error information about all transactions.

The amount of data that shall be exchanged, and the use of the control/status word and the live list, is specified separately for each application. This means that even though up to 256 bytes of data can be potentially forwarded to an interface, the amount of data that will actually be exchanged on that network is determined by the Modbus-TCP settings and the limitations of the master side fieldbus.

The available control/status functionality is described below, as well as the live list and the transaction status and exception code lists. Also note that the terminology and definitions used for different types of data vary greatly between different networking systems.

2.7 I/O Mapped Data

I/O mapped data is cyclic data, exchanged between the networks and/or devices at a high transfer rate. It is associated with data that is continuously sent on the network.

2.8 Parameter Data

Parameter data is usually exchanged acyclically, to set or change parameters in devices before or during normal process. Typical parameter data that can be retrieved from the module by the scanner of the ControlNet network includes the transaction status list and the exception code list.

2.9 Control/Status Word

The Control/Status word is always retrievable using acyclical access. Optionally, the Control/Status word can also be I/O mapped. It can be enabled/disabled when configuring the ControlNet network via the configuration web pages. See "ControlNet (Adapter Interface)" on page 37.

For information about how to access the Control/Status word, either I/O mapped or using parameter access, see "Mapping Overview" on page 39.

The Control word is a 16-bit word (uint16) used by the ControlNet network to control the Anybus X-gateway and subsequently also the Modbus-TCP network.

Bit	Value	Description
0 (Least significant bit)	0	Puts the X-gateway in idle state
	1	Puts the X-gateway in run state
1	-	A reboot of the X-gateway is triggered by a rising edge, i.e. a transition from 0 to 1
2-7	Set to zero	Unused
8-15	Set to zero	Unused

The Status word is a 16-bit word used by the X-gateway to report its current actual status to the ControlNet network.

Bit	Value	Description
0 (Least significant bit)	0	The X-gateway is in idle state
	1	The X-gateway is in run state
1	-	This bit is reflecting the state of bit 1 in the control word Either 0 or 1
2-7	(reserved)	Unused
8-15	(reserved)	Unused

2.10 Live List

The live list features the possibility for the ControlNet network to retrieve a list containing the status of every transaction on the Modbus-TCP network.

It is accessible using parameter access, and also I/O mapped by default. The I/O mapped live list can be enabled/disabled when configuring the ControlNet network settings. See "ControlNet (Adapter Interface)" on page 37. If the I/O mapped live list is enabled, it will occupy either byte 0-7 (control/status word not enabled) or byte 2-9 (control/status word enabled and mapped to the first two bytes) in the input data area.

All transactions and their places in the live list are also visible in the Transaction Monitor on the configuration web pages.

The live list consists of a bit array with 64 elements, where each bit corresponds to a transaction on the Modbus-TCP network as in the table below.

Byte 7		**Byte 6-1**	**Byte 0**			
Bit 63	**Bit 62-56**	**Bit 55-8**	**Bit 7**	**Bit 6 - 2**	**Bit 1**	**Bit 0**
Status of transaction no 63	Status of transaction no 62-56	...	Status of transaction no 7	Status of transaction no 6 - 2	Status of transaction no 1	Status of transaction no 0

- **Bit set to 1**

  Transaction successful.

- **Bit set to 0**

  Transaction not successful.

  Note: the reason for the unsuccessful transaction can be found on the corresponding index in the transaction status list.

The order of the transactions in the live list conforms to the order in which they are stored in the Modbus Server list.

Example

Consider the following configuration:

- Server 1 : a total of 2 transactions
- Server 2 : a total of 3 transactions
- Server 3 : a total of 1 transaction

This scenario will produce a live list as follows (assuming that the transactions are successful):

Bit 63	**Bit 62 - 6**	**Bit 5**	**Bit 4**	**Bit 3**	**Bit 2**	**Bit 1**	**Bit 0**
-	-	Server 3, transaction 1	Server 2, transaction 3	Server 2, transaction 2	Server 2, transaction 1	Server 1, transaction 2	Server 1, transaction 1
0	0	1	1	1	1	1	1

2.11 Transaction Status List

This list holds information about the transactions between the Modbus network and the module, from the perspective of the module.

It is a list available from the module, which is possible to be retrieved acyclically (using parameter access) by the ControlNet network. It contains a byte array with 64 elements, where each byte contains a transaction status code as in the table below.

The indexes in the transaction status list correspond completely to the indexes in the transaction live list.

Byte 0	Byte 1	Byte 2-6	Byte 7	Byte 8 - 55	Byte 56-62	Byte 63
Status of transaction no 0	Status of transaction no 1	Status of transaction no 2-6	Status of transaction no 7	...	Status of transaction no 56-62	Status of transaction no 63

Transaction status codes

Transaction Status Code	Description
0	Running ok
1	Gateway idle
2	No link
3	Modbus exception
4	Timeout
5	Gateway disconnect
6	Server disconnect
7	Cannot connect
8	Modbus header error
9	Internal gateway error
10	No valid data
11	Stop sending data to Modbus server
12	Unconfigured transaction

2.12 Exception Code List

If Modbus transactions fail, the slaves can respond with an exception code. These can be found in the exception code list available from the module, possible to be retrieved acyclically (using parameter access) by the ControlNet network. It contains a byte array with 64 elements, where each byte contains an transaction exception code as in the table below. The indexes in the exception code list correspond completely to the indexes in the transaction live list.

Byte 0	Byte 1	Byte 2-6	Byte 7	Byte 8-55	Byte 56-62	Byte 63
Exception code for transaction no 0	Exception code for transaction no 1	Exception code for transaction no 2 - 6	Exception code for transaction no 7	Exception code for transaction no 8 - 55	Exception code for transaction no 56 - 62	Exception code for transaction no 63

Standard Modbus exception codes

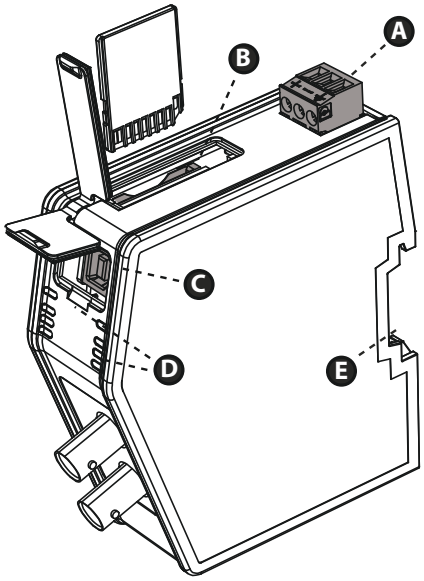
Exception Code	Description
00	No error
01	Illegal function
02	Illegal data address
03	Illegal data value
04	Slave device failure
05	Acknowledge
06	Slave device busy
08	Memory parity error
0A	Gateway path unavailable
0B	Gateway target device failed to respond

Note: The exception codes found in the exception code list are only relevant if the corresponding transaction status codes equals 3: “Modbus exception”. See “Transaction Status List” on page 16 for more information.

Note: If the slave responds with an exception code not in the list, refer to the documentation of the slave for details.

3. About the Anybus X-gateway Modbus-TCP

3.1 External View

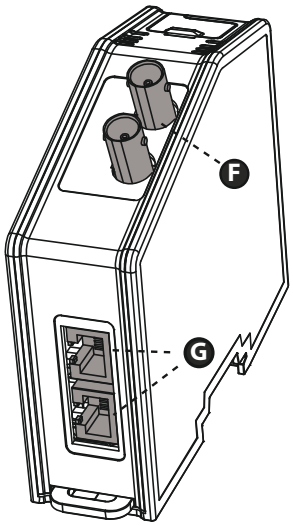


- **A: Power Connector**
  This connector is used to apply power to the X-gateway. It is also possible to connect protective earth (PE) to the power connector. See "Power Connector" on page 23.

- **B: SD Card Slot**
  This slot adds the possibility to store and load configurations from an SD card. See "SD Card Functionality" on page 24.

- **C: USB Port**
  This port adds the possibility to connect a PC to the X-gateway to perform firmware upgrades. See "USB Connector" on page 22.

- **D: Status LEDs**
  See "Status LEDs" on page 21.



- **E: DIN-rail Connector**
  The DIN-rail mechanism fastens the X-gateway to a DIN-rail and connects the module to protective earth (PE). See "Mounting the X-gateway" on page 19.

- **F: ControlNet Connector**
  See "ControlNet Connector" on page 22.

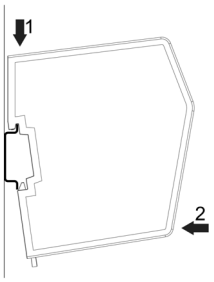
- **G: Modbus-TCP Connectors**
  2-port switch with daisy-chain functionality. See "Modbus-TCP Connectors" on page 22.

NOTE
From X-gateways produced in September 2024 onwards, SD card functionality is no longer included.

3.2 Mounting the X-gateway

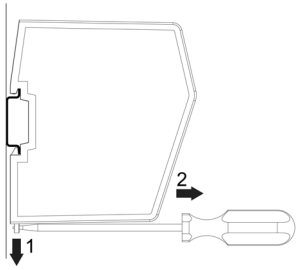
The Anybus X-gateway Modbus-TCP can be physically installed either by mounting it onto a DIN-rail or, if installed in areas exposed to vibration, by mounting it on a wall for more stability.

3.2.1 DIN-rail Mounting

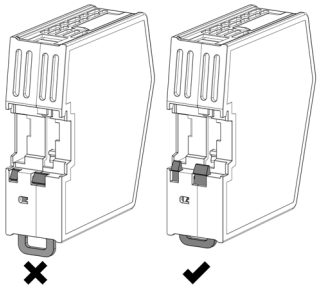


Make sure the DIN-rail fastening mechanism on the back of the module is in a fixed and closed position, i. e. pushed all the way up.

To mount the module, first hook it on to the DIN-rail (1), then push it against the DIN-rail to make it snap on (2).



To unmount the module, a screwdriver is needed. Use the screwdriver to push the DIN-rail fastening mechanism on the back of the module down until it locks in a fixed and open position (1). Then unhook the module from the DIN-rail (2).



Note: Do not leave the module with the DIN-rail fastening mechanism in a fixed and open position. This may eventually wear the fastening mechanism out so it cannot be used efficiently. Be sure to push the DIN-rail fastening mechanism back into the fixed and closed position after unmounting the module.

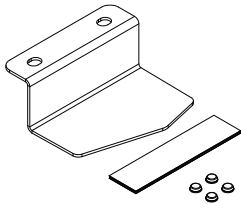
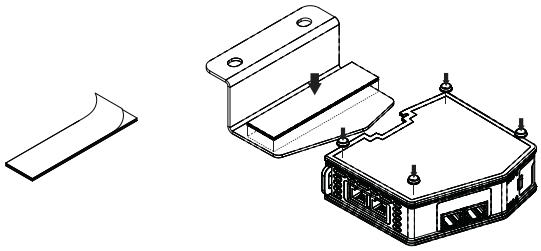
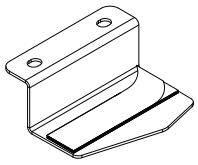
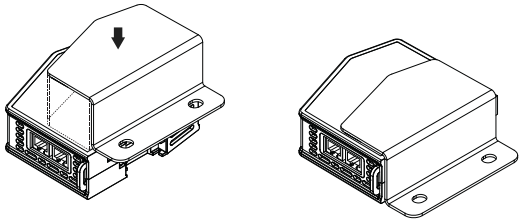
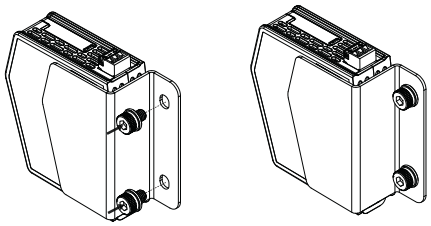
3.2.2 Wall Mounting

Use the wall mounting option if there is a need to place the X-gateway in an environment exposed to vibration. This way of mounting the module offers more stability than the traditional DIN-rail mounting.

Note: The X-gateway should be fastened in a standing-up position, to ensure a constant air flow.

Note: When mounting the X-gateway to a wall using the wall mount option, do not forget to connect the module to protective earth (PE) via the power connector. See "Power Connector" on page 23.

Mounting Instructions

Step	Description	Visual description
1	Open up the package containing the wall mounting accessories. - One metal frame - Industrial velcro - Four plastic vibration dampers	
2	Remove the plastic protection from one side of the velcro. Attach the velcro to the metal frame. Attach the four plastic vibration dampers to the X-gateway, on the side that will face the wall.	
3	Remove the plastic protection from the other side of the velcro.	
4	Turn the X-gateway around, so that the plastic vibration dampers face downwards. Fasten the metal frame to the X-gateway by pressing the frame firmly against the X-gateway, making the two velcro parts attach to each other.	
5	Attach the metal frame and the X-gateway to a wall using screws and washers (not enclosed).	

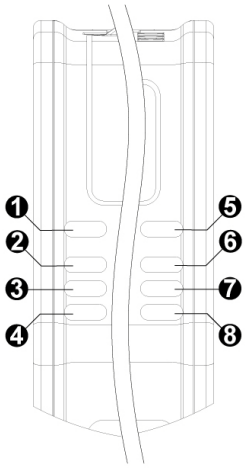
3.3 Status LEDs

Note: A test sequence is performed on all LEDs during startup.

Note: An identification LED sequence can be performed on LEDs 1, 5 and 6 by clicking the "Wink device" button in the X-gateway Management section in the web configuration interface.

X-gateway and Modbus-TCP Network LEDs

LED no	State	Status
1 - Gateway Status (GW)	Off	Power off
	Alternating red/green	Missing configuration
	Flashing green	Idle
	Green	Running
	Flashing red	Invalid configuration
	Red	Fatal error
5 - SD card (SD)	Green	Accessing SD card
	Flashing red	Failure
6 - Modbus-TCP Status (MTCP)	Off	Power off
	Green	Communicating with Modbus-TCP network
	Flashing red	Transaction error or timeout
	Red	Fatal error
7, 8 - Ethernet Link 1 (LA1), Ethernet Link 2 (LA2)	Off	No link
	Flashing green	Receiving/transmitting Ethernet packets at 10/100 Mbit



ControlNet Network LEDs

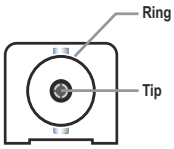
LED no	State	Status
2 and 3 - Network Status	Off	Not online or no power
	Flashing red (1 Hz)	Incorrect node configuration (duplicate MAC ID etc.)
	Alternating red/green	Self test of bus controller
	Red	Major fault (the X-gateway needs a restart)
2 or 3 - Network Status	Off	Channel is disabled
	Alternating red/green	Invalid link configuration
	Flashing green (1 Hz)	Temporary errors, or node not configured to go online
	Green	Normal operation
	Flashing red (1 Hz)	Media fault, or no other nodes on the network
4- Module Status	Off	No power
	Green	Normal operation. Controlled by a scanner in RUN state.
	Flashing green (1 Hz)	Module not configured, or scanner in IDLE state
	Red	Major fault (the X-gateway needs a restart)
	Flashing red (1 Hz)	Recoverable fault (MAC ID has been changed after initialization etc.)

NOTE
From X-gateways produced in September 2024 onwards, SD card functionality is no longer included.

3.4 ControlNet Connector

The connector for the ControlNet network is found at the lower front of the module.

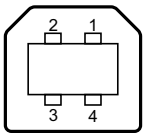
Pin	Description
Tip	ControlNet signal line
Ring	Shield



3.5 USB Connector

At the upper front of the module there is a USB connector used for firmware upgrades.

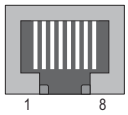
Pin no.	Description
1	+5V Input
2	USBDM (USB communication signals)
3	USBDP (USB communication signals)
4	Signal GND
Housing	Cable Shield



3.6 Modbus-TCP Connectors

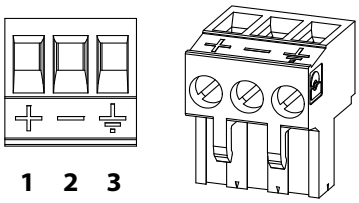
The Modbus-TCP connectors are found at the bottom of the module.

Pin no.	Description
1	TX+
2	TX-
3	RX+
4	Not connected
5	Not connected
6	RX-
7	Not connected
8	Not connected
Housing	Shield



3.7 Power Connector

Pin no.	Description
1	+24V DC
2	GND
3	PE (Protective Earth)



Notes:

- Use 60/75 or 75×C copper (CU) wire only.
- The terminal tightening torque must be between 5... 7 lbs-in (0.5... 0.8 Nm)

  See also...
  - "Power Supply" on page 52.

4. SD Card Functionality

Using an SD card with the X-gateway adds the following features:

- **Easy backup**.
  Every applied change in the configuration will automatically be saved to the X-gateway and the SD card. See "Easy Backup" on page 25.
- **Simple configuration copy**.
  Using the SD card, the configuration on one X-gateway can be copied to other X-gateways. See "Simple Configuration Copy" on page 25.
- **Easy replacement**.
  If an X-gateway malfunctions during operation, a replacement module can easily be configured by moving the SD card to the new module. See "Easy Replacement" on page 25.

A configuration on the X-gateway is saved automatically to the SD card in any of these two events:

- A configuration is applied in the X-gateway Management section
- A configuration is restored from a backup file

Important

The SD card acts as a master in the X-gateway. When an X-gateway is turned on with an SD card inserted, and that SD card contains a valid configuration file, the configuration on the SD card will always overwrite any configuration on the X-gateway.

NOTE
From X-gateways produced in September 2024 onwards, SD card functionality is no longer included.

4.1 General Advice and Guidelines

Turn the power off before inserting or removing an SD card from the X-gateway.

Do not turn the X-gateway off while the SD LED indicates that the SD card is being accessed. Refer to "Status LEDs" on page 17 for more information.

The X-gateway will not write any data to a write-protected SD card.

4.2 Starting Up

1. Format the SD card for the FAT file system using a PC. The X-gateway cannot use an unformatted SD card.
2. Make sure the SD card is empty and that it is not write-protected.
3. Turn the X-gateway off.
4. Insert the SD card into the SD card slot in the X-gateway.
5. Turn the X-gateway on.
6. Create the configuration. When finished, press the apply button in the X-gateway Management section to reboot using the new configuration. During the reboot, the latest applied configuration will automatically be copied and saved to the SD card.
7. Now, the SD card is synchronized with the X-gateway. Both the SD card and the X-gateway contain the latest applied configuration.

Every time a new configuration is applied in the X-gateway Management section, it is also copied to the SD card to ensure synchronization.

4.3 Easy Backup

Every time a configuration change is applied in the X-gateway Management section using the configuration web pages, the configuration is saved both in the memory of the X-gateway and on the SD card. This is the easiest way of keeping a continuously updated configuration backup.

4.4 Simple Configuration Copy

If a configuration on one X-gateway needs to be copied to one or more other X-gateways, it is easily done using an SD card.

1. Turn the X-gateway running the desired configuration off.
2. Remove the SD card from the X-gateway containing the desired configuration and insert it into another one.

   Note 1: The firmware version must be the same or higher in the new X-gateway.

   Note 2: The new X-gateway must support the same network type as the first X-gateway.
3. Turn the new X-gateway on. The new X-gateway will automatically start up using the configuration found on the SD card.

Important

If the configuration was protected by authentication information, the same information will be needed to alter the configuration in the new X-gateway.

4.5 Easy Replacement

If an X-gateway malfunctions during operation, the SD card functionality makes it easy to get the application up and running again fast.

1. Turn the malfunctioning X-gateway off.
2. Replace the old X-gateway with a new one.

   Note 1: The firmware version must be the same or higher in the new X-gateway.

   Note 2: The new X-gateway must support the same network type as the old X-gateway.
3. Remove the SD card containing the configuration file from the old X-gateway and insert it into the new one.
4. Turn the new X-gateway on. If the SD card contains a valid configuration file, the X-gateway will automatically start up using the configuration found on the SD card.

Important

If the configuration was protected by authentication information, the same information will be needed to alter the configuration in the new X-gateway.

Depending on the settings of the master network, the communication link between the X-gateway and the master may no longer be valid. X-gateway settings that were configured from outside the configuration web pages will need to be set again.

4.6 SD Card Synchronization Failure

In the event of applying a configuration or restoring a configuration from a backup file, the SD card synchronization can fail. There are many possible reasons for an SD card write failure:

- The SD card is write-protected.
- The configuration file on the SD card is write-protected.
- The SD card memory is full.
- The SD card file system is corrupt.
- The SD card is damaged.

If the SD card write process fails, the reboot cycle of the X-gateway will halt. The GW LED will indicate "invalid configuration" and the SD LED will indicate "failure". See "Status LEDs" on page 17.

To eliminate the problem, follow the steps below:

1. Turn the X-gateway off.
2. Remove the SD card. Find the cause of the problem.
3. Insert an SD card.

   Note: This SD card must **not** contain a configuration file. If it does, the configuration on the SD card will overwrite the configuration on the X-gateway.
4. Turn the X-gateway on. The X-gateway will run the configuration that was applied or restored when the SD card write process failed.
5. Apply the configuration in the X-gateway Management section to save the configuration to the SD card.
6. Now, the SD card is synchronized with the X-gateway. Both the SD card and the X-gateway contain the latest applied configuration.

5. Modbus-TCP Functions

The Modbus-TCP protocol is an implementation of the standard Modbus protocol, running on top of TCP/IP. The same function codes and addressing model are used.

The Anybus X-gateway Modbus-TCP supports a subset of the functions described in the Modbus-TCP specification.

Modbus-TCP transactions are normally transmitted and received on TCP port no. 502. The X-gateway features the possibility to set TCP ports individually for each Modbus-TCP server.

For detailed information regarding the Modbus-TCP protocol, consult the Open Modbus-TCP Specification.

The Anybus X-gateway Modbus-TCP supports the following Modbus-TCP functions:

Modbus Function	Function Code	No. of Bits/Registers[a]	Direction	Associated with Buffer
Read Coils	1	1-2000	Modbus to Gateway	Input buffer
Read Discrete Inputs	2	1-2000		
Read Holding Registers	3	1-125		
Read Input Registers	4	1-125		
Write Single Coil	5	1	Gateway to Modbus	Output buffer
Write Single Register	6	1		
Write Multiple Coils	15	1-1968		
Write Multiple Registers	16	1-123		
Read/Write Multiple Registers	23	1-125 read 1-121 write	Bidirectional	Input and output buffers

a. Please refer to the Modbus Application Protocol Specification V1.1B for more detailed information.

Modbus-TCP functions are used as important parts of transactions to Modbus-TCP servers. After configuring a server within the Modbus-TCP network, functions can be assigned to it by clicking the 'Add transaction' button in the built-in web interface.

See also...

- "Network Configuration" on page 28
- "Modbus Servers" on page 34

6. Network Configuration

6.1 General Information

The Anybus X-gateway features built-in web pages for easy configuration. The web pages are all described in this chapter. To access the web configuration pages, the following system requirements need to be met:

- Internet Explorer 8.0 or 9.0
- Javascript enabled

Note: Altering the configuration while the X-gateway is exchanging data between the two networks may affect performance.

Note: Only one user at a time should be accessing the configuration web pages. If two or more users make simultaneous changes to the configuration, the configuration saved last will overwrite other changes.

There are things to take into consideration when making the configuration.

- Remember to apply the configuration in order for changes to take effect. See "X-gateway Management" on page 38. As soon as you have saved data to the configuration but not yet applied it, you will see the box below at the top of the web pages:

  The configuration needs to be applied for changes to take effect. Go to **X-gateway Management** page to apply the configuration or cancel changes.

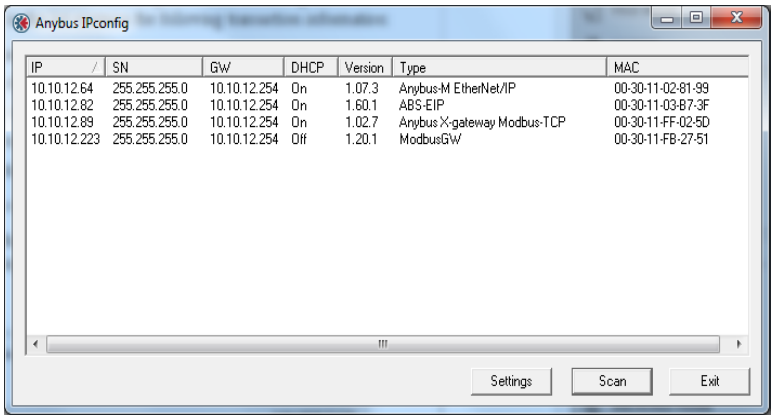
- A maximum of 64 Modbus-TCP servers can be added to the configuration.
- A maximum of 64 transactions can be set up to the servers in the configuration.
- Take care when choosing scan times for the transactions. The mimimum allowed scan time (ms) is the total number of transactions multiplied by three and cannot be less than 10 ms.
- Take care not to map too much data. The data limits are 256 bytes input data and 256 bytes output data, including optional control/status word and live list.

6.2 Introduction

To display the configuration and status web pages of the X-gateway, start a web browser and type the IP address of the module in the address field.

The default IP address of the X-gateway is 192.168.0.100. To connect a computer to the X-gateway, make sure that both the computer and the module are using the same subnet mask, e.g. 255.255.255.0. Change the IP address of the computer to 192.168.0.X, where X is any number between 0 and 255 except 100.

If, for example, there is a DHCP server on the network, the IP address might be unknown. In that case, use the Anybus IPconfig tool to find it. The Anybus IPconfig tool can be downloaded from www.anybus.com.

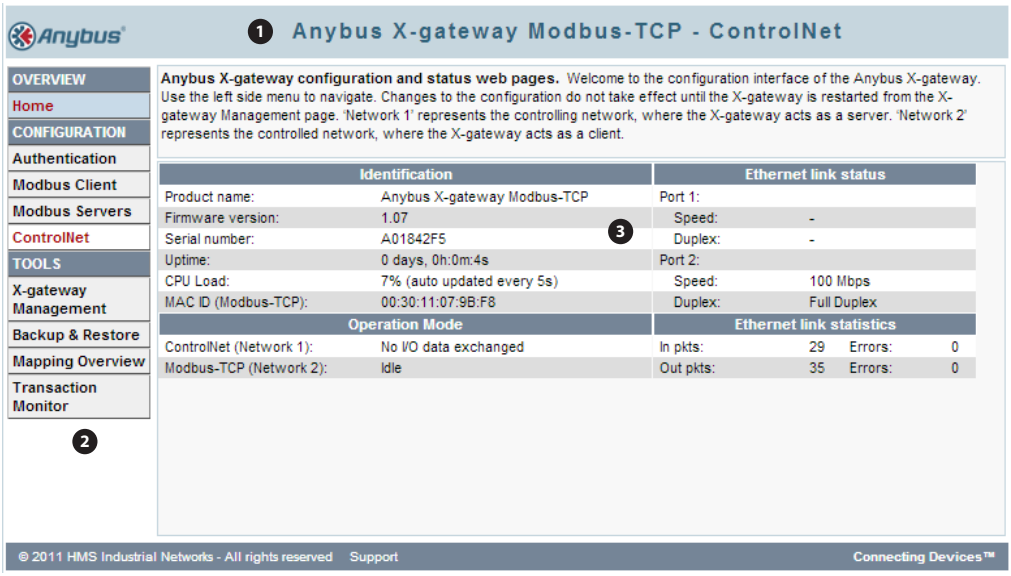


If a list of connected devices does not show automatically, press the scan button. Identify the IP address of the X-gateway by its type 'Anybus X-gateway Modbus-TCP' or by its MAC address. The MAC address of the X-gateway can be found at the bottom of the module.

For additional information about the Anybus IPconfig tool, see "Anybus IPconfig Tool" on page 54.

6.3 Overview

The configuration and status web pages are divided into three sections:



1. **Headline Section**

   Shows the Anybus logo and the name of the product.

2. **Navigation Section**

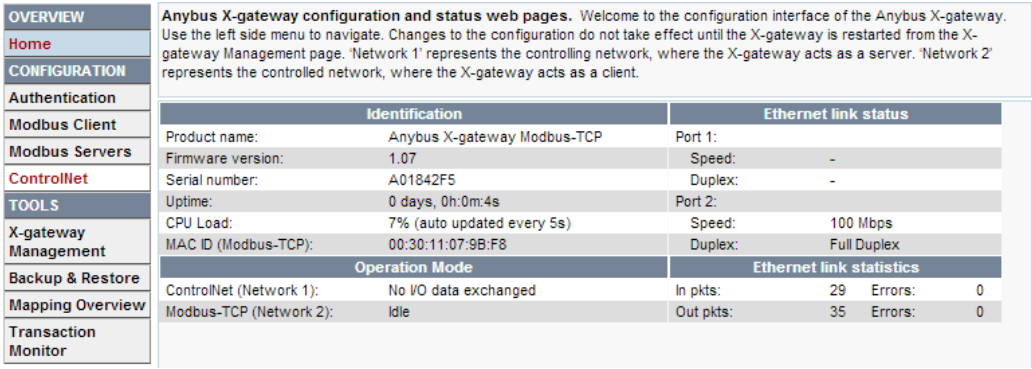
   All functionality is easily accessed from the different links. Every link and its corresponding functionality will be explained later in this chapter.

3. **Content Section**

   Clicking a link will display its contents in the content section. A short text describing the functionality of the current page will be available at the top of the section.

6.3.1 Home

The introductory window of the configuration and status web pages presents important error tracking information, as well as general information and statistics.



Operation Mode

The table below shows the correlation between the operation modes of the ControlNet network and the Modbus-TCP network.

		ControlNet (Network 1)	
		I/O data exchanged	**No I/O data exchanged**
Modbus-TCP (Network 2)	**Run**	Data is exchanged between the two networks	The ControlNet network exchanges no data. Data to the Modbus-TCP network is in clear, freeze, stop or safe value state
	Idle	The Modbus-TCP network exchanges no data. Data to the ControlNet network is in clear or freeze state	No data is exchanged. Both networks, independently, are in clear, freeze, stop or safe value state

In case of an error on the ControlNet network, the following additional fieldbus statuses may appear:

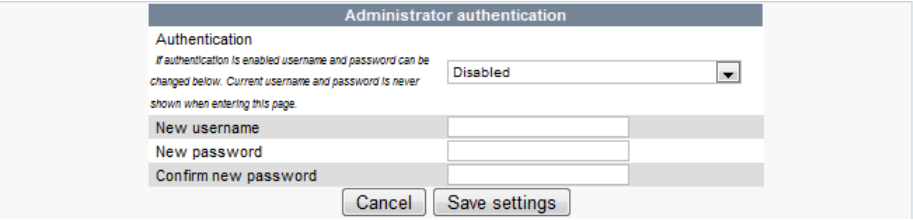
ControlNet (Network 1)	Description
Error	Class 1 connection error Duplicate MAC address detected Invalid link configuration
Shutdown	Unexpected error (the X-gateway needs a restart)

6.4 Configuration

Please note that changes made to the configuration will not be used by the X-gateway until they have been applied and saved. See "X-gateway Management" on page 38.

6.4.1 Authentication

Authentication can be enabled or disabled. If enabled, it is possible to set a username and password to protect the configuration.



When choosing a username and a password, use only the valid characters shown below.

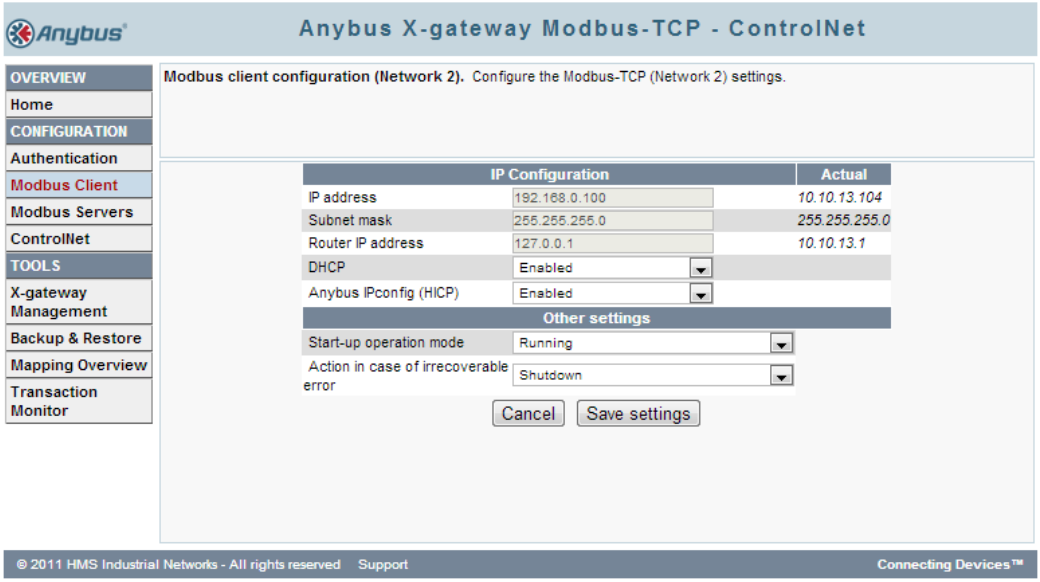
Item	Valid characters
Username	A-Z, a-z, 0-9, _ (underscore). Max length: 13 characters
Password	A-Z, a-z, 0-9, _ (underscore). Max length: 12 characters

Important Notice

Note that it is very important to save the authentication information. There is no way to retrieve a lost username or password. If the authentication information is lost, the only way to restore the X-gateway is to download new firmware via the USB interface. This will erase any configuration currently on the module.

6.4.2 Modbus Client

Configuration of the client side of the Modbus-TCP network. On this side, the X-gateway will act as a Modbus-TCP client. To the right, in the "Actual" column, the currently used values can be seen.



Available IP Configuration Settings

Item	Description
IP address	If not set by DHCP (or HICP), set these values manually
Subnet mask	
Router IP address	
DHCP	Enabled by default. When enabled, the X-gateway can obtain the TCP/IP settings dynamically from the DHCP server of the Modbus-TCP network
Anybus IPconfig (HICP)	Enabled by default. When enabled, the TCP/IP settings for the Modbus-TCP network can be configured temporarily with the Anybus IPconfig tool. See "Anybus IPconfig Tool" on page 54

Start-up Operation Mode

Value	Description
Running	The Modbus-TCP client starts to exchange data with the servers as soon as possible after start-up
Idle	The Modbus-TCP client does not exchange any data with the servers and waits for instructions via the control word

Action in Case of Irrecoverable Error

If the X-gateway encounters an irrecoverable error, there are two possible options.

Value	Description
Shutdown	The X-gateway will shut down. All LEDs will display red.
Restart	The X-gateway will restart.

When finished configuring the Modbus-TCP client, click 'Save settings'. Note that the changes will not take effect until they are applied in the X-gateway management section. See "X-gateway Management" on page 38.

6.4.3 Modbus Servers

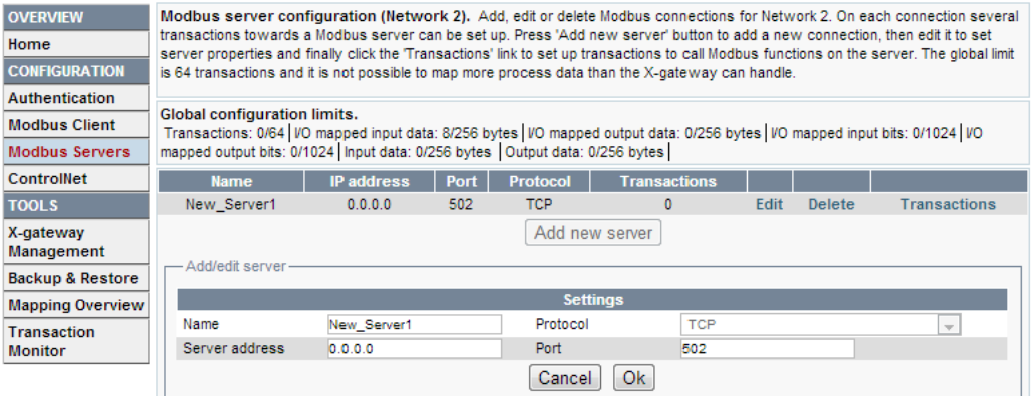
The configuration of the servers on the Modbus-TCP network is made here. The X-gateway can handle up to 64 different servers, and a maximum of 64 transactions distributed among those servers. It is possible to map up to 256 bytes of data in either direction, including control/status word and live list.

The global configuration limits box keeps track of the number of added transactions and the current amount of I/O mapped input and output data. It also keeps track of the total amount of data in the configuration (both I/O mapped and not I/O mapped data).

Global configuration limits.
Transactions: 0/64 | I/O mapped input data: 8/256 bytes | I/O mapped output data: 0/256 bytes | I/O mapped input bits: 0/1024 | I/O mapped output bits: 0/1024 | Input data: 0/256 bytes | Output data: 0/256 bytes |

Add Server

Click 'Add server' to add a server to the configuration. Click 'Edit' to see and edit the settings:



Available editable settings:

Setting	Description
Name	While not required, renaming the server makes the configuration easier to comprehend. Note that it is only possible to use uppercase and lowercase characters, numerals and underscore (_) Default name is 'New_Server', followed by an incremental suffix Max length: 32 characters
Server address	The IP address of the server
Protocol	TCP
Port	Default Modbus-TCP port is 502. If the server requires it, it is possible to change Value range: 0 - 65535

When the server is configured, click 'Ok'.

Note: When the server and its settings are configured, transactions must be added to the server. See "Add Transactions" on page 35. At any time, it is possible to have only one server without specified transactions.

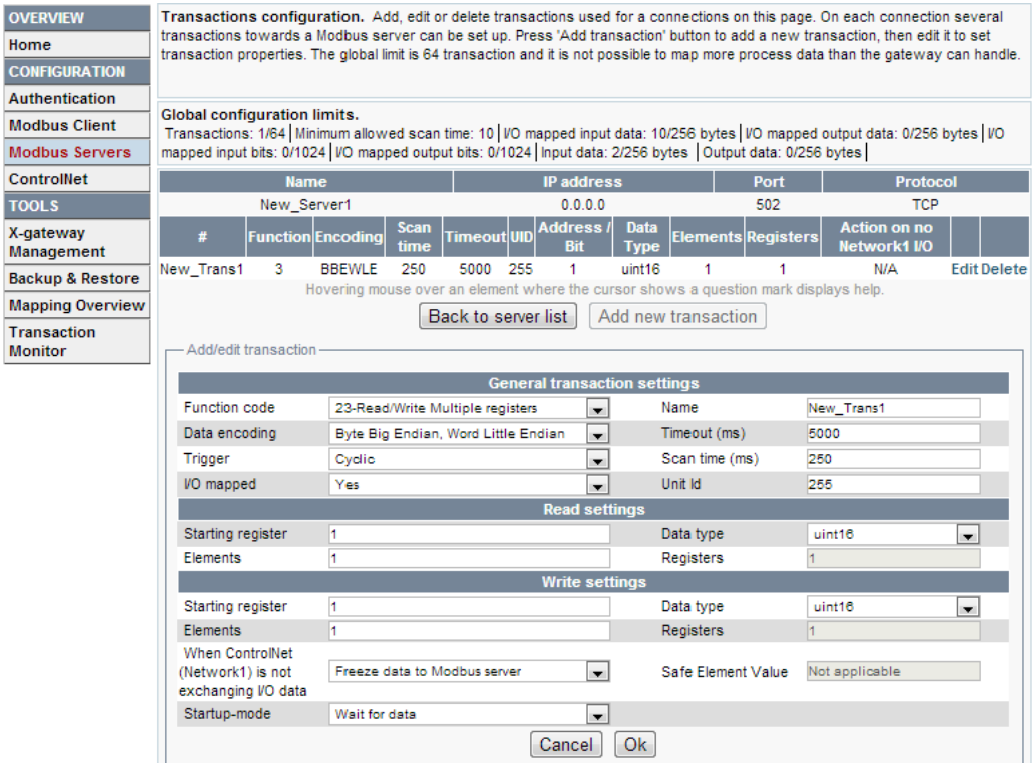
Add Transactions

Transactions represent the data that is read from/written to the servers of the Modbus-TCP network.

The global configuration limits box keeps track of the number of added transactions, the current minimum allowed scan time, and the current amount of I/O mapped data as well as total amount of data (both I/O mapped and not I/O mapped data).

Global configuration limits.
Transactions: 1/64 | Minimum allowed scan time: 10 | I/O mapped input data: 10/256 bytes | I/O mapped output data: 0/256 bytes | I/O mapped input bits: 0/1024 | I/O mapped output bits: 0/1024 | Input data: 2/256 bytes | Output data: 0/256 bytes |

To add transactions, find the server in the server list and click 'Transactions'. This presents a list of all transactions configured for that server. Click 'Add transaction' to add a new default transaction to the list and click 'edit'.



The settings for this view will be described on the next page.

Available settings

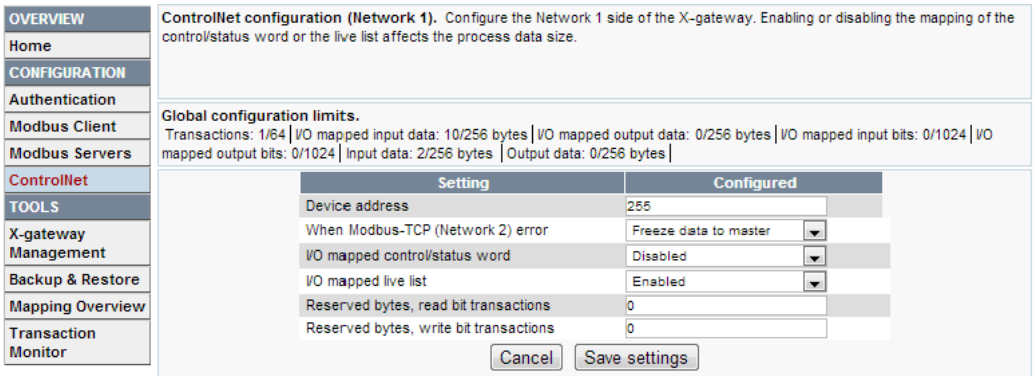
Setting	Description
Function code	The function code defines the purpose of the transaction Choose from the available different Modbus functions, see “Modbus-TCP Functions” on page 27
Data encoding	Decides in what order the different bytes of the received/transmitted data shall be sent on the network
Trigger	Only applicable for write transactions Cyclic On data change
I/O mapped	Decides whether to map the data to the memory that is cyclically exchanged between the ControlNet network and the Modbus-TCP network (I/O mapped data)
Name	While not required, renaming the transaction makes the configuration easier to comprehend. Note that it is only possible to use uppercase and lowercase characters, numerals and underscore (_) Default name is ‘New_Trans’, followed by an incremental suffix Max length: 32 characters
Timeout (ms)	The time span within which the server must return a response to the transaction If no response is received within the timeout period, the connection to the server will be closed If the connection to the server is closed, all transactions to that server will be affected Value range: 10 - 65535 (ms)
Scan time (ms)	The scan time defines how often the transaction shall be resent, e.g. the time cycle of a repeating transaction Minimum scan time (ms) is calculated by multiplying the total number of transactions by three The minimum scan time will increase by adding more transactions Value range: 10 - 10000 (ms)
Unit ID	Only applicable for Modbus RTU servers. If the Modbus-TCP server functions as a router to Modbus RTU servers, it is possible to send transactions to a single Modbus RTU server using the unit ID Value range: 0 - 247; 255 If not communicating with a Modbus RTU server, use the value 255 (default)
Starting register/bit	The starting Modbus server register or bit to write to/read from Value range: 1 - 65536
Elements	The number of elements to write/read Value range: See “Modbus-TCP Functions” on page 27.
When ControlNet (network 1) is not exchanging I/O data	Note: Only available for I/O mapped write transactions Clear data to Modbus server: only zeros will be transmitted Freeze data to Modbus server: the data that was stored last will be repeated Write safe value: choose a specific value to transmit for every element (See safe element value below) Stop: no data will be transmitted to the Modbus server
Data type	Write/read data either as two byte integers (uint16) or four byte integers (uint32)
Registers	The resulting amount of registers to write/read. The calculation is based on the number of elements to read/write and the chosen data type
Safe Element Value	Note: Only available for write transactions A numeric value to send for every element if network 1 (ControlNet) is not exchanging I/O data
Startup-mode	Wait for data: all data for the transaction must have been sent from the ControlNet network and received by the X-gateway before the transaction is carried out Directly

When finished editing the transaction, click ‘Ok’. All data resulting from configured transactions will be mapped to the internal memory of the X-gateway. Read transactions will be mapped to the input area, and write transactions will be mapped to the output area. See “Mapping Overview” on page 39 for more information.

Note: The X-gateway needs to be restarted before any changes will take effect. See “X-gateway Management” on page 38.

6.4.4 ControlNet (Adapter Interface)

Configuration of the ControlNet adapter interface of the X-gateway.



What is shown is the currently stored configuration, provided that all changes are saved and applied to the X-gateway.

Note that no changes will take effect until the configuration has been applied. See "X-gateway Management" on page 38.

Available settings for the ControlNet network

Setting	Description
Device Address	The X-gateway device address on the ControlNet network. Default value: 255 Value range: 1 - 99 (valid device addresses) Values: 0 and 100 - 255 (incorrect node configuration)
When Modbus (Network 2) error	The "Freeze data to master" option instructs the X-gateway to keep sending the latest received data from the Modbus-TCP network to the ControlNet master
	The "Clear data to master" option instructs the X-gateway to clear the input data area and send only zeros to the ControlNet master
I/O mapped control/status word	If enabled, the control/status word is mapped to the output/input area respectively. See "I/O Mapped Data" on page 14
I/O mapped live list	If enabled, the live list is mapped to the input area. See "Live List" on page 15
Reserved bytes, read bit transactions	0: dynamic 1 - 128: The number of bytes that shall be reserved for bit transactions
Reserved bytes, write bit transactions	0: dynamic 1 - 128: The number of bytes that shall be reserved for bit transactions

6.5 Tools

6.5.1 X-gateway Management

Apply changes

Permanently store changes made to the configuration and reboot, using the new configuration.

No changes made in the configuration will be permanently stored or used by the X-gateway until they are applied by clicking 'Apply'.

Before storing and rebooting, the X-gateway will validate the not yet stored configuration. If errors are found, the X-gateway will produce an information message with instructions to correct the errors. The X-gateway will not store an invalid configuration.

Reboot and undo changes

The X-gateway will be restarted. All changes made since the last configuration was loaded will be undone.

Undo changes

Undo all changes made since the last configuration was loaded.

Factory reset

Reset the X-gateway to completely remove the configuration currently stored in the module.

Wink device

Clicking the "Wink device" button will start a 15 second LED sequence on LEDs 1, 5 and 6 on the X-gateway. For identification purposes.

6.5.2 Backup and Restore

Backup the configuration that is currently used to file, or restore a previously saved configuration from file.

It is not possible to backup or restore the configuration until all changes are either applied or undone. See "X-gateway Management" on page 38.

Two things can happen when loading an old configuration:

- **Configuration valid:**
  The X-gateway will reboot and automatically use the previously stored configuration.
- **Configuration not valid:**
  The X-gateway will produce an error message. The chosen configuration will not be accepted or loaded into memory.

Important Notice

Before loading a previously stored configuration, locate any authentication information associated with it. If a valid configuration is loaded that is protected by a password, the X-gateway can not be reconfigured until the authentication information has been provided.

6.5.3 Mapping Overview

This page provides a description of all data resulting from the transactions of the currently applied configuration. It is divided into two parts. The first part describes the X-gateway interface to the ControlNet network, and the second part all applied transactions on the Modbus-TCP network.

If needed, it is possible to print the configuration to paper. Click the printer symbol to the right on the mapping overview page to access a printer friendly version of the mapping overview.

ControlNet

The I/O mapped data will always be presented according to the following priority order:

- **Input data**
  Data from the Modbus-TCP network to the ControlNet network.
  - Status word (optional)
  - Live list (optional)
  - Input data (bit transactions will always be mapped first)
- **Output data**
  Data from the ControlNet network to the Modbus-TCP network.
  - Control word (optional)
  - Output data (bit transactions will always be mapped first)

The parameter section data presents a detailed list of all data, including both the I/O mapped and the not I/O mapped data, available acyclically from the X-gateway to the ControlNet network. This list also includes the transaction status and exception code lists, available for error identification.

- "Exception Code List" on page 16
- "Transaction Status List" on page 15

Modbus-TCP network

A detailed list of all Modbus servers and transactions in the configuration.

6.5.4 Mapping Overview Example

This example (illustrated on the next page) includes three transactions. The control/status word and the live list are both I/O mapped. The I/O mapped data is presented in the input and output data box charts.

- New_Trans1: an I/O mapped read/write transaction, reading 8 bytes and writing 16 bytes.
- New_Trans2: an I/O mapped read transaction, reading 12 bytes.
- New_Trans3: a not I/O mapped write transaction, writing 6 bytes.
  Note how this transaction is only visible in the parameter data.

In the parameter data box, all configured data is presented. Details for acyclically accessing control/status word, live list, exception and transaction status list, as well as both I/O mapped and not I/O mapped data are available here.

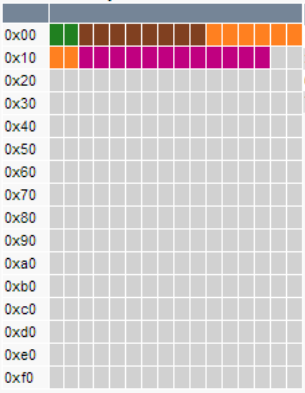
Mapping Overview Example

Data Mapping Overview. Shows how configured transactions, control word, status word and live list are mapped from Network 2 to Network 1 in the X-gateway and vice versa.

Network 1 (ControlNet)

INPUT DATA

Byte buffer view

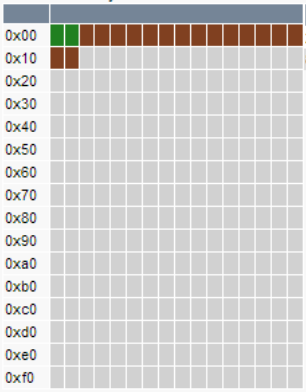


Object view

Object	Transaction name	Element size (bytes)	Elements	Byte range
1	Status	2	1	0 .. 1
3	Live-List	1	8	2 .. 9
6	New_Trans1	2	4	10 .. 17
7	New_Trans2	2	6	18 .. 29

OUTPUT DATA

Byte buffer view



Object view

Object	Transaction name	Element size (bytes)	Elements	Byte range
2	Control	2	1	0 .. 1
8	New_Trans1	2	8	2 .. 17

PARAMETER DATA

Gateway

Name	Element size (bytes)	Elements	Class	Instance	Attribute	Relative address	Access
Status	2	1	A2h	256	5	0 .. 1	R
Control	2	1	A2h	257	5	0 .. 1	RW
Live-List	1	8	A2h	258	5	0 .. 7	R
Exceptions	1	64	A2h	259	5	0 .. 63	R
Transaction status	1	64	A2h	260	5	0 .. 63	R

New_Server1

Name	Element size (bytes)	Elements	Class	Instance	Attribute	Relative address	Access
New_Trans1	2	4	A2h	266	5	0 .. 7	R
New_Trans1	2	8	A2h	389	5	0 .. 15	R
New_Trans2	2	6	A2h	267	5	0 .. 11	R
New_Trans3	2	3	A2h	507	5	0 .. 5	RW

Network 2 (Modbus-TCP Client)

Name	IP address	Port	Protocol
New_Server1	0.0.0.0	502	TCP

#	Function	Encoding	Scan time	Timeout	UID	Address / Bit	Data Type	Elements	Registers	Action on no Network1 I/O
New_Trans1	23	BBEWLE	250	5000	255	1/1	uint16/uint16	4/8	4/8	Freeze
New_Trans2	3	BBEWLE	250	5000	255	1	uint16	6	6	N/A
New_Trans3	16	BBEWLE	250	5000	255	1	uint16	3	3	N/A

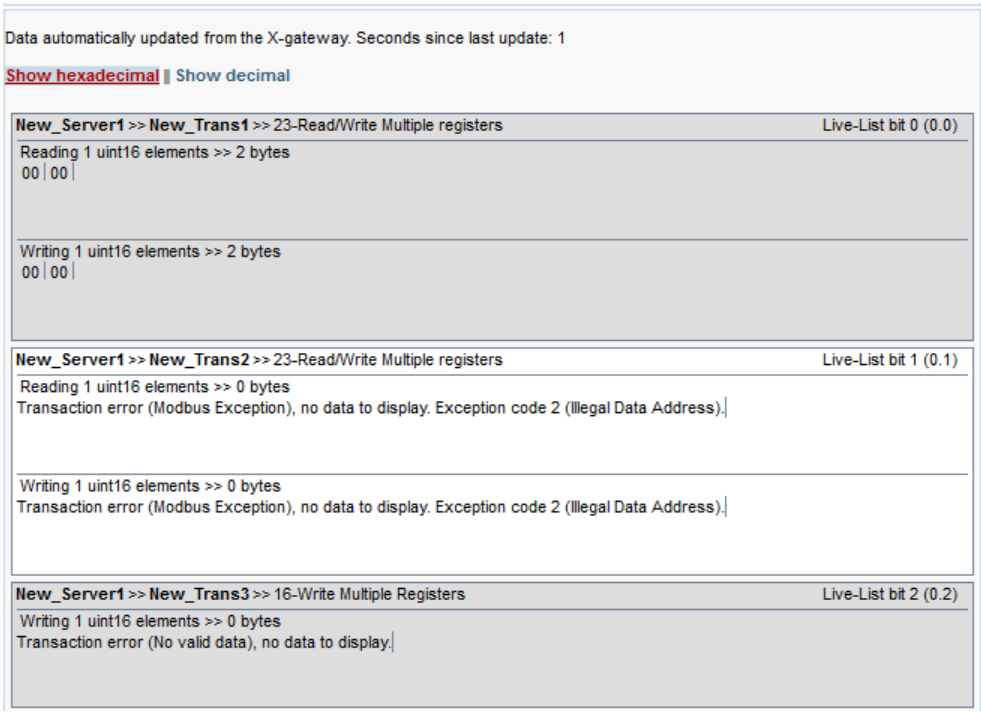
6.5.5 Transaction Monitor

The transaction monitor interface presents a detailed list of all transaction units currently operating on the Modbus-TCP network. The data is automatically updated, and it is possible to choose to view the data either in decimal or in hexadecimal values. The time that has passed since the last update is visible at the top of the transaction list. Every post in the list contains the following transaction information:

- Server name and transaction unit name
- The type of Modbus function chosen for the transaction
- The size of the data read from or written to the Modbus-TCP network
- The actual data read from or written to the Modbus-TCP network
- The bit position of the transaction unit in the live list (also presented as byte.bit).

If there is a transaction error, an error message will appear instead of the data.

A red frame around the list indicates that the web browser has lost connection to the web server of the X-gateway. If this happens, try reloading the page by clicking on "Transaction Monitor" in the menu to the left.



Note: Viewing the transaction monitor may affect performance.

7. CIP Objects

7.1 General Information

This chapter specifies the CIP objects implementation in the module. These objects can be accessed from the network.

Mandatory Objects:

- "Identity Object (01h)" on page 43
- "Message Router (02h)" on page 46
- "Assembly Object (04h)" on page 47
- "Connection Manager (06h)" on page 48
- "ControlNet Object (F0h)" on page 49

Vendor Specific Objects:

- "ADI Object (A2h)" on page 51

7.2 Identity Object (01h)

Object Description

This object provides identification of and general information about the module.

Supported Services

Class	Get Attribute All
Instance:	Get Attribute All Get Attribute Single Set Attribute Single Reset

Class Attributes

#	Access	Name	Type	Value	Description
1	Get	Revision	UINT	0001h	Revision 1
2	Get	Max Instance	UINT	0001h	Maximum instance number 1

Instance #1 Attributes

#	Access	Name	Type	Value	Description
1	Get	Vendor ID	UINT	005Ah	HMS Industrial Networks AB
2	Get	Device Type	UINT	000Ch	Communications Adapter
3	Get	Product Code	UINT	002Ch	Anybus X-gateway Modbus-TCP
4	Get	Revision	Struct of: {USINT, USINT}	N/A	Major and minor firmware revision
5	Get	Status	WORD	-	
6	Get	Serial Number	UDINT	Serial number	Assigned by HMS
7	Get	Product Name	SHORT_STRING	“Anybus X-gateway Modbus-TCP”	Product name
11	Set	Active language	Struct of: {USINT, USINT, USINT}	N/A	
12	Get	Supported Language List	Array of struct of: {USINT, USINT, USINT}	N/A	

Device Status

Bit(s)	Name
0	Module Owned
1	(reserved)
2	Configured[a]
3	(reserved)
4... 7	Extended Device Status: Value:Meaning: 0000b Unknown 0010b Faulted I/O Connection 0011b No I/O connection established 0100b Nonvolatile configuration bad 0110b Connection in Run mode 0111b Connection in Idle mode (other) (reserved)
8	Set for minor recoverable faults
9	Set for minor unrecoverable faults
10	Set for major recoverable faults
11	Set for major unrecoverable faults
12... 15	(reserved)

a. This bit shows if the product has other settings than “out-of-box”.

Service Details: Reset Service

There are two types of network reset requests on ControlNet:

- **Type 0: ‘Power Cycling Reset’**

  This service emulates a power cycling of the module, and corresponds to Anybus reset type 0 (Power cycling).

- **Type 1: ‘Out of box reset’**

  This service sets a “out of box” configuration and performs a reset, and corresponds to Anybus reset type 2 (Power cycling + factory default).

7.3 Message Router (02h)

Object Description

This object provides access to CIP addressable objects within the device.

Supported Services

Class	-
Instance:	-

Class Attributes

-

Instance Attributes

-

7.4 Assembly Object (04h)

Object Description

The Assembly object uses static assemblies and holds the Process Data sent/received by the host application. The default assembly instance IDs used are in the vendor specific range.

Supported Services

Class	Get Attribute Single
Instance:	Get Attribute Single Set Attribute Single

Class Attributes

#	Name	Access	Type	Value	Comments
1	Revision	Get	UINT	0002h	Revision 2

Instance 05h Attributes (Configuration Data)

Configuration data that is sent through the Forward_Open service will be written to this instance.

#	Name	Access	Type	Comments
3	Data	Get/Set	N/A	Configuration data written to the application when the Forward_Open service has configuration data included

Instance 64h Attributes (Producing Instance)

The instance number for this instance can be changed by implementing the corresponding attribute in the ControlNet Host Object.

#	Name	Access	Type	Comments
3	Produced Data	Get	Array of BYTE	This data corresponds to the Write Process Data

Instance 96h Attributes (Consuming Instance)

The instance number for this instance can be changed by implementing the corresponding attribute in the ControlNet Host Object.

#	Name	Access	Type	Comments
3	Consumed Data	Set	Array of BYTE	This data corresponds to the Read Process Data

7.5 Connection Manager (06h)

Object Description

-

Supported Services

Class	-
Instance:	Forward Open Forward Close

Class Attributes

-

Instances Attributes

-

7.6 ControlNet Object (F0h)

Object Description

This object provides a consistent Station Management interface to the Physical and Data Link Layers. The object makes diagnostic information from these layers available to client applications. Each node shall support one ControlNet object per link.

Supported Services

Class	Get Attribute Single
Instance:	Get Attribute Single Set Attribute Single[1] Get And Clear Reset Enter Listen Only

Class Attributes

#	Name	Access	Type	Value	Description
1	Revision	Get	UINT	0001h	Revision 1
2	Max instance	Get	UDINT	00000001h	Maximum instance number

Instance #1 Attributes

#	Name	Access	Type	Description
81h	Current_link_config	Get	Struct of:	
	Link_config		Struct of:	
	NUT_length		UINT	NUT length in steps of 10 µs
	smax		USINT	0... 99
	umax		USINT	1... 99
	slotTime		USINT	In steps of 1 µs
	blanking		USINT	In steps of 1.6 µs
	gb_start		USINT	In steps of 10 µs
	gb_center		USINT	In steps of 10 µs
	reserved		UINT	Reserved
	modulus		USINT	Value: 127 (required)
	gb_prestart		USINT	In steps of 10 µs
	TUI		Struct of:	
	unique_ID		UDINT	Keeper CRC
	status_flag		UINT	TUI flag
	reserved		USINT[16]	Reserved

1. Set once, depending on how MAC ID have been set.

#	Name	Access	Type	Description
82h	diagnostic_counters	Get Get And Clear	Struct of:	
	buffer_errors		UINT	Buffer event counter
	error_log		BYTE[8]	Bad MAC frame log
	event_counters		Struct of:	
	good_frames_transmitted		BYTE[3]	Good MAC frames transmitted (LSB first)
	good_frames_received		BYTE[3]	Good MAC frames received (LSB first)
	selected_channel_frame_errors		USINT	Framing errors detected on active receive channel
	channel_A_frame_errors		USINT	Framing errors detected on channel A
	channel_B_frame_errors		USINT	Framing errors detected on channel B
	aborted_frames_transmitted		USINT	MAC frames aborted during transmission (transmit underflows)
	highwaters		USINT	LLC transmit underflow and LLC receive overflow
	NUT_overloads		USINT	No unscheduled time NUT (All time used for scheduled transmissions)
	slot_overloads		USINT	More scheduled data queued for one NUT than allowed by sched_max_frame parameter
	blockages		USINT	Single Lpacket size exceeds sched_max_frame parameter
	non_concurrence		USINT	Two or more nodes could not agree whose turn it is to transmit
	aborted_frames_received		USINT	Incomplete MAC frames received
	lonely_counter		USINT	Number of times nothing detected on network for 8 or more NUTs
	duplicate_node		USINT	MAC frame received from node with local node's MAC ID
	noise_hits		USINT	Noise detected that locked the modem rx PLL
	collisions		USINT	Rx data detected just before start of transmission
	Mod_MAC_ID		USINT	MAC ID of current moderator node
	non_lowman_modes		USINT	Moderator frames detected from non-lowman nodes
	rouge_count		USINT	Rouge events detected
	unheard_moderator		USINT	MAC frames being detected but no moderators
	vendor_specific		USINT	-
	reserved		BYTE[4]	(reserved)
	vendor_specific		USINT	00h. Not used
	vendor_specific		USINT	00h. Not used
	reserved		BYTE	(reserved)
83h	station_status	Get	Struct of:	
	smac_ver		USINT	MAC implementation
	vendor_specific		BYTE(4)	Vendor specific
	channel_state		BYTE	Channel state LEDs, redundancy warning, and active channel bits
84h	MAC_ID	Get/Set[a]	Struct of:	
	MAC_ID_current		USINT	Current MAC ID
	MAC_ID_switches		USINT	MAC ID switch settings
	MAC_ID_changes		BOOL	MAC ID switches changed since reset
	reserved		USINT	(reserved)
86h	error_log	Get	Struct of:	
	buffer_errors		USINT	Buffer event counter
	error_log		BYTE[8]	Bad MAC frame log

a. Set once, depending on how MAC ID have been set

7.7 ADI Object (A2h)

Object Description

This object maps instances in the Application Data Object to ControlNet. All requests to this object will be translated into explicit object requests towards the Application Data Object in the host application; the response is then translated back to CIP format and sent to the originator of the request.

Class attributes have to be converted to follow the ControlNet specifications

See also...

- "ControlNet Object (F0h)" on page 49 (CIP Object)

Supported Services

Class	Get Attribute Single
Instance:	Get Attribute Single Set Attribute Single

Class Attributes

#	Name	Access	Type	Value
1	Revision	Get	UINT	Object revision (Current value = 0001h)
2	Max Instance	Get	UINT	
3	Number of instances	Get	UINT	

Instances Attributes

Each instance corresponds to an instance within the Application Data Object.

#	Name	Access	Type	Description
1	Name	Get	SHORT_STRING	Parameter name (Including length)
2	ABCC Data type	Get	USINT	Data type of instance value
3	No. of elements	Get	USINT	Number of elements of the specified data type
4	Descriptor	Get	USINT	Bit field describing the access rights for this instance Bit:Meaning: 0 Set = Get Access 1 Set = Set Access
5	Value	Get/Set	Determined by attribute #2	Instance value
6	Max value	Get		The maximum permitted parameter value.
7	Min value	Get		The minimum permitted parameter value.
8	Default value	Get		The default parameter value.

A. Technical Specification

A.1 Protective Earth (PE) Requirements

In order to achieve proper EMC behavior, the product must be connected to protective earth (PE) via the DIN-rail connector. If the DIN-rail cannot be used, PE must be connected to the power connector.

HMS Industrial Networks does not guarantee proper EMC behavior unless these PE requirements are fulfilled.

Note: Make sure the DIN-rail is properly connected to PE.

A.2 Power Supply

Supply Voltage

The X-gateway requires a regulated 24 V (20.4 V to 28.8 V) DC power source.

Power Consumption

The typical power consumption is 150 mA at 24 V.

A.3 Environmental Specification

A.3.1 Temperature

Operating

-25° to +70° Celsius

Non-operating

-40° to +85° Celsius

A.3.2 Relative Humidity

The product is designed for a relative humidity of 5% to 95% noncondensing.

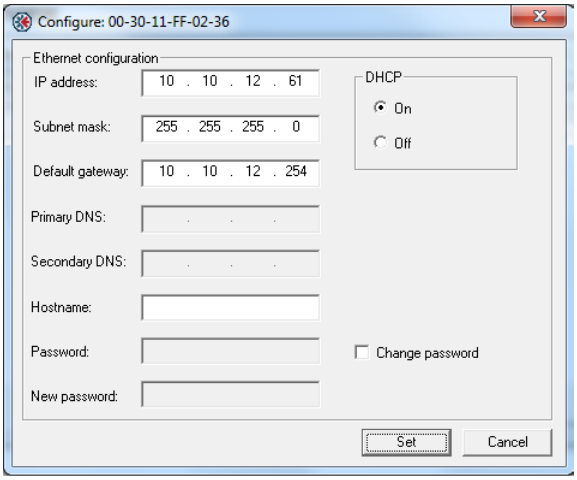
A.4 EMC (CE) Compliance

EMC compliance testing has been conducted according to the Electromagnetic Compatibility Directive 2004/108/EC. For more information please consult the EMC compliance document, see product/support pages for Anybus X-gateway Modbus-TCP at www.anybus.com.

B. Anybus IPconfig Tool

The X-gateway supports the HICP protocol used by the Anybus IPconfig tool and all Anybus products.

It is possible to see and alter the TCP/IP settings for the X-gateway manually by using the IPconfig Tool.



At start-up, the IPconfig tool presents a list of all Anybus products that are connected to the network. The list can be refreshed by clicking 'scan'. The X-gateway is identified in the list by its type 'Anybus X-gateway Modbus-TCP' or by its MAC address (found at the bottom of the module).

Right-clicking a row in the list makes it possible to either visit the web interface of the product, or bring up the configuration window. Double-clicking a row also brings up the configuration window.

In the configuration window the TCP/IP settings can be set or changed. Save the new settings by clicking 'set', or exit without saving by clicking 'cancel'.

Note: the IPconfig tool provides the opportunity to set a username and a password. The X-gateway, however, will not accept any configuration changes where the password has been altered.

Note: if the X-gateway configuration is protected by a password, it is not possible to alter the TCP/IP settings.

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